

Numerische Simulation zur Herstellung monodisperser Tropfen in pneumatischen Ziehdüsen

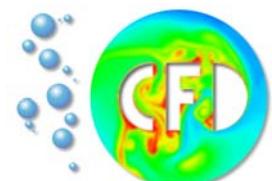
(DFG-SPP 1423 ‘Prozess-Spray‘, Bremen 2009)

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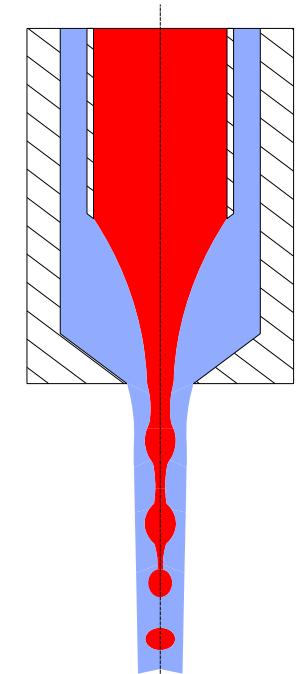
<http://www.featflow.de>



- **Ausgangssituation**

Monodisperse Tropfen aus laminaren Flüssigkeitsfäden mittels Ziehdüsen
→ oft verwendetes Verfahren

Aber: Vielzahl möglicher Parameter wie Dichteverhältnis, Viskosität, Rheologie, Grenzflächenspannung und Strömungsbedingungen
→ Grundlagenuntersuchungen notwendig



- **Ziele**

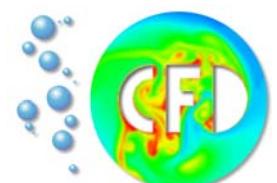
→ Detaillierte numerische CFD-Simulationen (mit **FEATFLOW**)
→ **Nicht-newtonsche** Fluide + **mehrkomponentige** Suspensionen
→ Optimierung zur gezielten Steuerung (2./3. Phase)

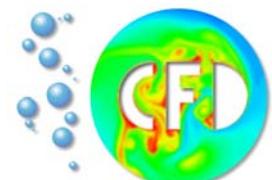
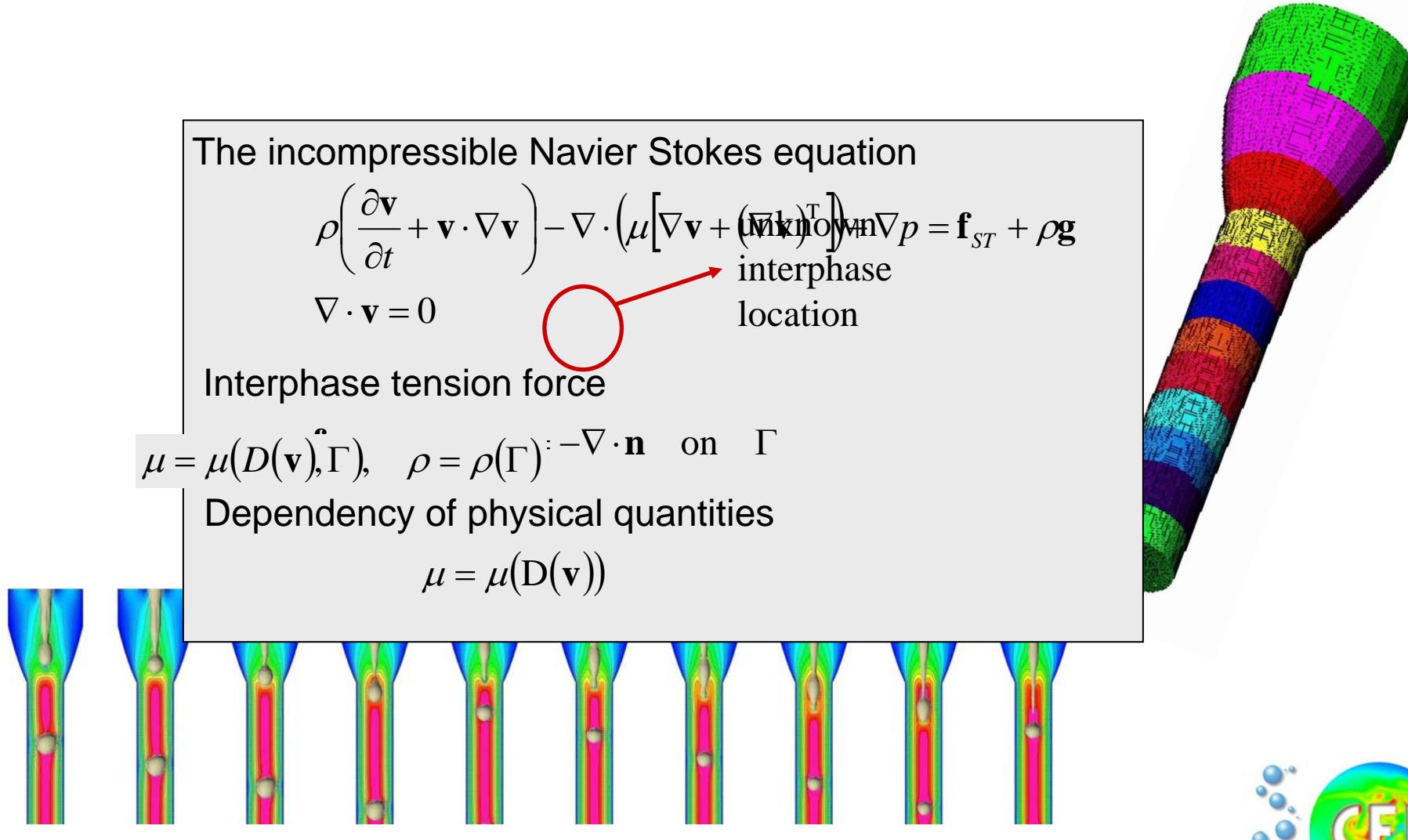
- **Methoden / Arbeitsprogramm**

→ **Effiziente CFD-Techniken** (adaptive Gitter, implizite Level-Set, TVD, parallele Mehrgitterlöser, HPC)
→ **Detaillierte Untersuchungen** zu Düsenformen + Strömungsanregung

- **Einbindung in das SP-Programm**

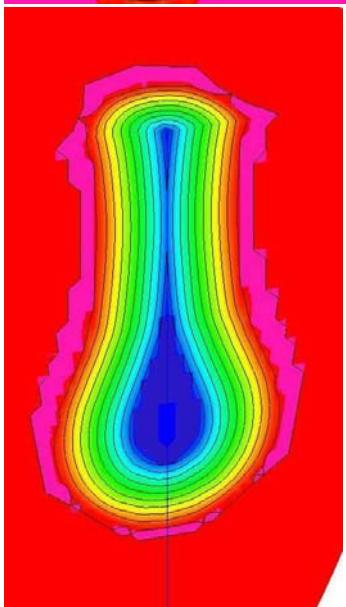
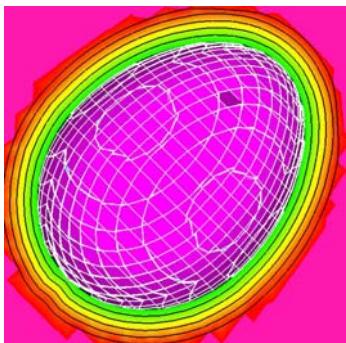
Zusammenarbeit mit AG Walzel (Experimente), Benchmarking





Levelset method (→“smooth” distance function)

$$\frac{\partial \phi}{\partial t} + \mathbf{v} \cdot \nabla \phi = 0$$



Problems:

- It is not conservative
- Needs to be reinitialized to maintain its distance property

Benefits:

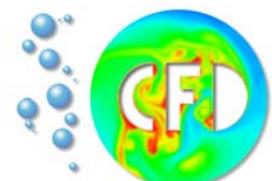
- Provides the accurate representation of the interphase
- Provides other auxiliar quantities (normal, curvature)
- Allows topology changes

Maintaining the distance function by PDE-based reinitialization

$$\frac{\partial \phi}{\partial t} + \mathbf{u} \cdot \nabla \phi = S(\phi) \quad \mathbf{u} = S(\phi) \frac{\nabla \phi}{|\nabla \phi|}$$

Problems:

- What to do with the sign function at the interphase? (smoothing?, DG?)
- How often to perform? (expensive → steady state)



Flow solver is based on FeatFlow using the Pressure Schur Complement method

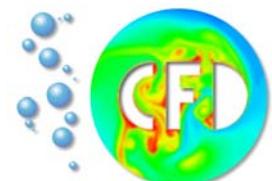
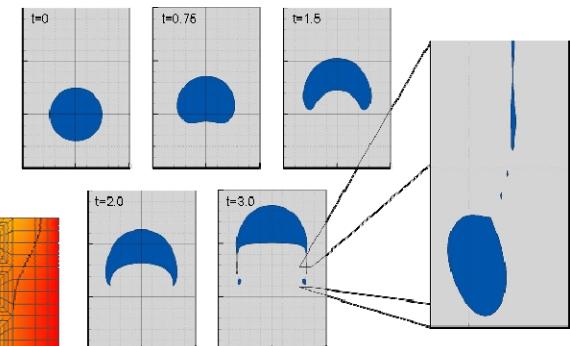
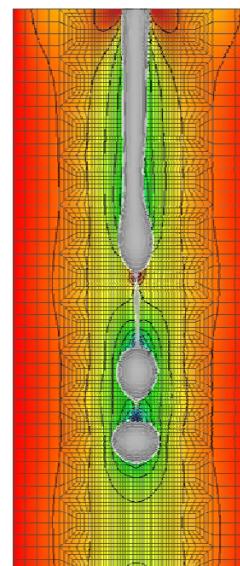
Discretization:

- a) Navier-Stokes: FEM Q_2/P_1 in space
- b) Levelset: **DG FEM P_1**
- Crank-Nicholson scheme in time

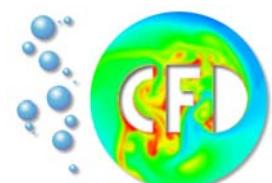
+ stabilization (TVD,EO-FEM)
no stabilization !

Main features of the FeatFlow approach:

- Parallelization based on domain decomposition
- High order discretization schemes
- Use of unstructured meshes
- Multigrid linear solver
- FCT & EO stabilization techniques
- Adaptive grid deformation



- Steep gradients of the velocity field and of physical properties (such as μ and ρ) near the interphase (oscillations!)
- Representation of interfacial surface tension: CSF, Line Integral, Laplace-Beltrami, Phasefield, *etc.* (oscillations!), explicit or implicit treatment?
- Reinitialization (smoothed sign function?, artificial movement of the interphase (\rightarrow mass loss), how often to perform?)
- Mass conservation (during Levelset advection and reinitialization)



Steep changes of physical quantities:

- Elementwise averaging of the physical properties (prevents oscillations):

$$\rho_e = x\rho_1 + (1-x)\rho_2, \quad \mu_e = x\mu_1 + (1-x)\mu_2 \quad x \text{ is the volume fraction}$$

- Extension of nonlinear stabilization schemes (AFC, TVD) for the momentum equation

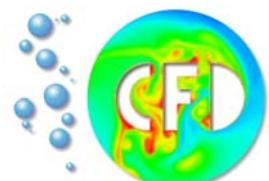
Smoothening of interfacial tension (reduction of spurious oscillations):

$$\mathbf{n}_{P_1} \xrightarrow{\text{L}_2 \text{ projection}} \mathbf{n}_{Q_1} \quad \text{continuous normal field}$$

$$\mathbf{f}_{ST} = \sigma \kappa \mathbf{n} \delta(x, \varepsilon)$$

$$\kappa_{Q_1} = \frac{\int_{\Omega} \nabla \cdot \mathbf{n}_{Q_1} d\mathbf{x}}{\int_{\Omega} d\mathbf{x}} \quad \text{continuous curvature field}$$

$(\sigma \kappa \delta)_{Q_1}$ originates from the same space as the pressure (!)



Reinitialization is performed in combination of three ingredients:

- 1) Elements intersected by the interphase are modified w.r.t. the slope of the distance distribution such that

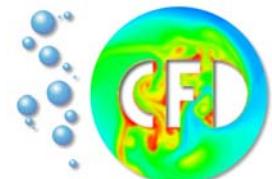
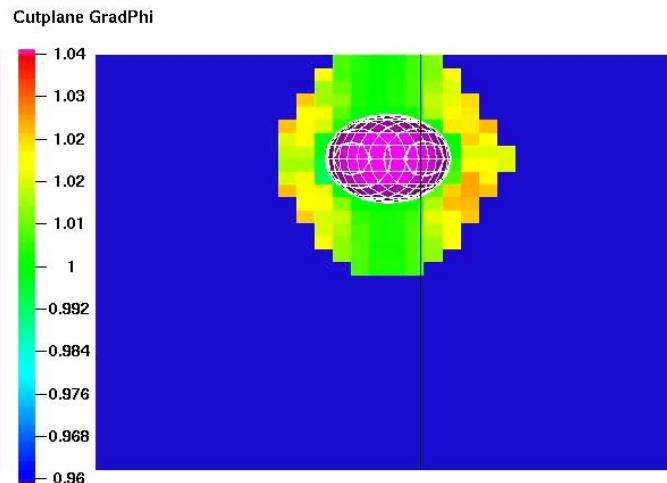
$$|\nabla \phi| = 1$$

- 2) Far field reinitialization

Realization is based on the PDE approach, but it does not require smoothening of the distance function!

- 3) Continuous projection of the interphase (smoothening of the discontinuous P_1 based distance function)

$$\phi_{P_1} \xrightarrow{L_2 \text{ projection}} \phi_{Q_1} \xrightarrow{L_2 \text{ projection}} \phi_{P_1}$$



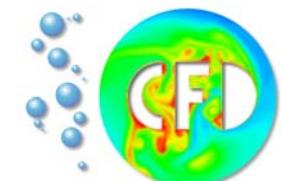
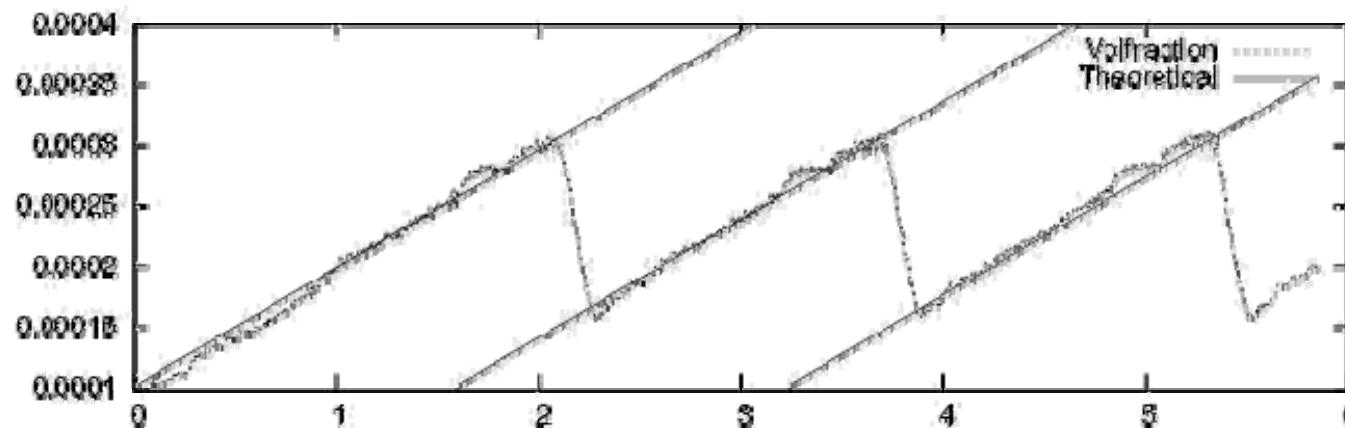
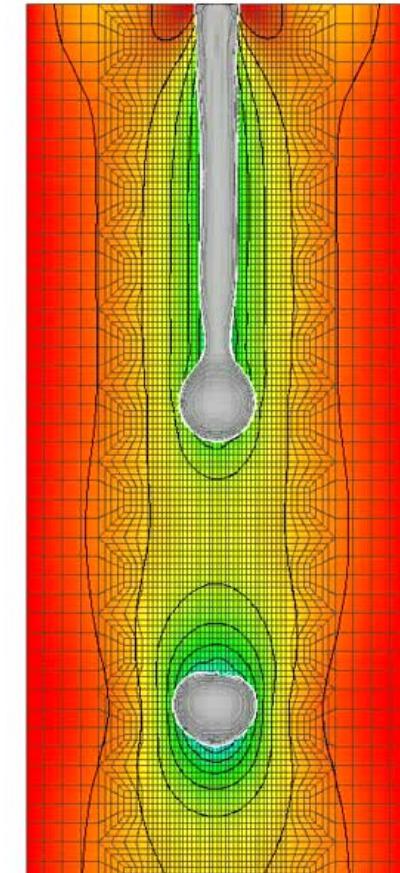
Mass conservation

Must be satisfied on the continuous and discrete level as well!

Combination of:

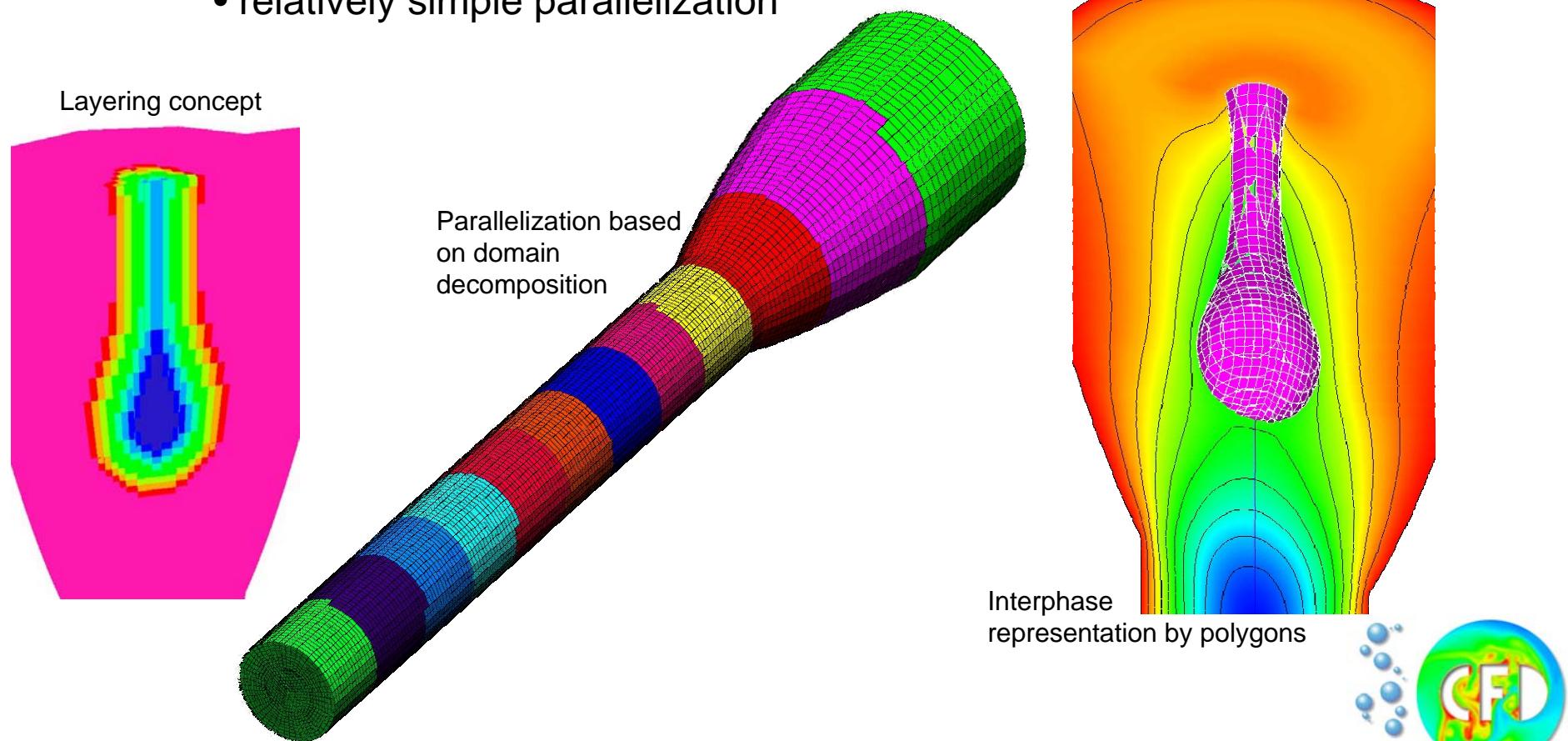
$$\frac{\partial \phi}{\partial t} + \mathbf{v} \cdot \nabla \phi = 0, \quad \text{with} \quad \frac{\partial \rho(\phi)}{\partial t} + \nabla \cdot (\rho(\phi) \mathbf{v}) = 0 \quad \text{Nonlinear system of PDEs!}$$

No stabilization! (distance function should be smooth anyway)

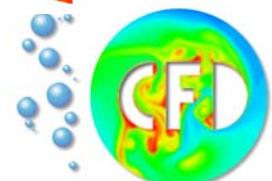
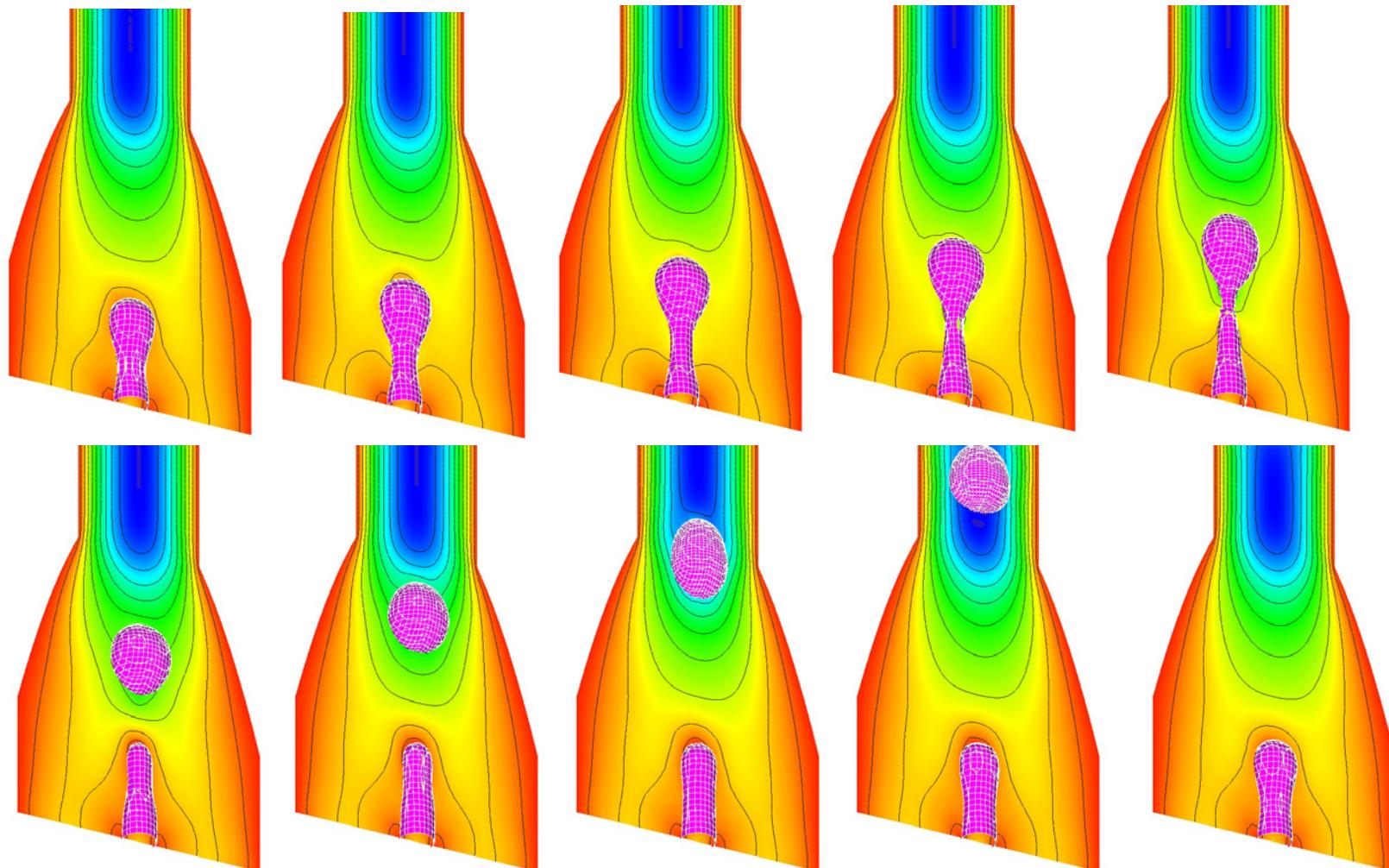


Benefits of DG FEM for levelset

- possibility of reduction of the computational domain (only for levelset)
- mass preserving (interphase preserving!) reinitialization
- exact localization of the interphase (polygons)
- exact evaluation of volume fractions
- relatively simple parallelization



Droplet jetting application



- Validierung der Komponenten mittels Benchmarks und Experimenten (mit AG Walzel) → 1.Phase
- Anpassung der Geometrie → 1.Phase
- Versuche mit Strömungsanregung → 1.Phase
- Optimierung der numerischen Komponenten → 1.Phase

- Verbesserte Numerik für realistische Dichteunterschiede → 2.Phase
- Weiterentwicklung für Nichtnewtonsche Fluide → 2.Phase
- Partikelbehaftete Suspensionen → 2./3.Phase
- Ankopplung von Optimierungswerkzeugen → 3.Phase

