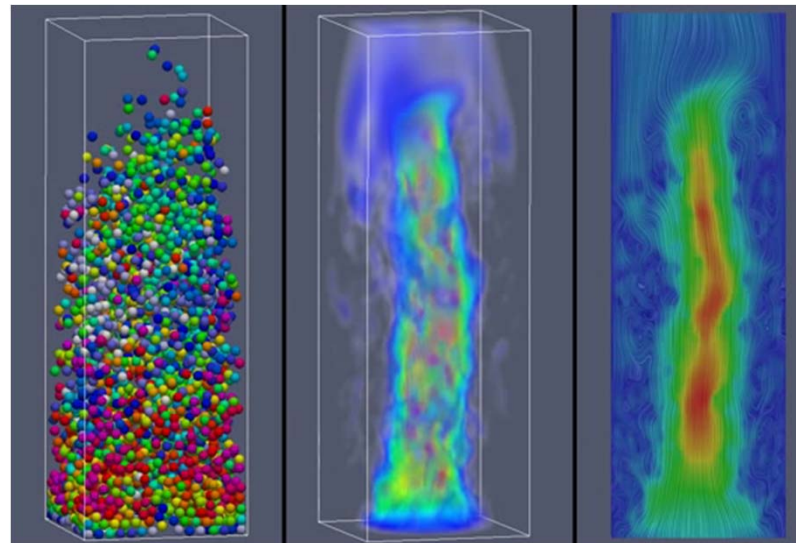


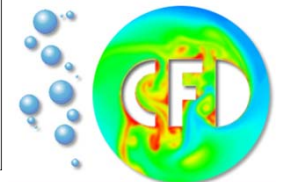
Finite Element-Fictitious Boundary Methods for the Numerical Simulation of Complex Particulate Flows



Stefan Turek, Raphael Münster, Otto Mierka
Institut für Angewandte Mathematik, TU Dortmund

<http://www.mathematik.tu-dortmund.de/LS3>

<http://www.featflow.de>



Basic CFD tool – **FEATFLOW**
(robust, parallel, efficient)

HPC features:

- Massively parallel
- GPU computing
- Open source



Numerical features:

- Higher order **Q2P1 FEM** schemes
- FCT & EO FEM stabilization techniques
- Use of unstructured meshes
- **Fictitious Boundary (FBM) methods**
- Dynamic adaptive grid deformation
- **Newton-Multigrid** solvers

Non-Newtonian flow module:

- generalized Newtonian model (Power-law, Carreau, ... etc.)
- viscoelastic model (Giesekus, Oldroyd B, ...etc.)

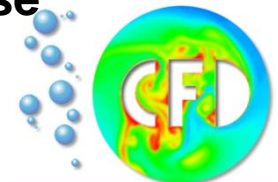
Multiphase flow module (resolved interfaces):

- l/l – interface tracking (Level Set)
- s/l – **interface capturing (FBM)**
- $s/l/l$ – combination of l/l and s/l

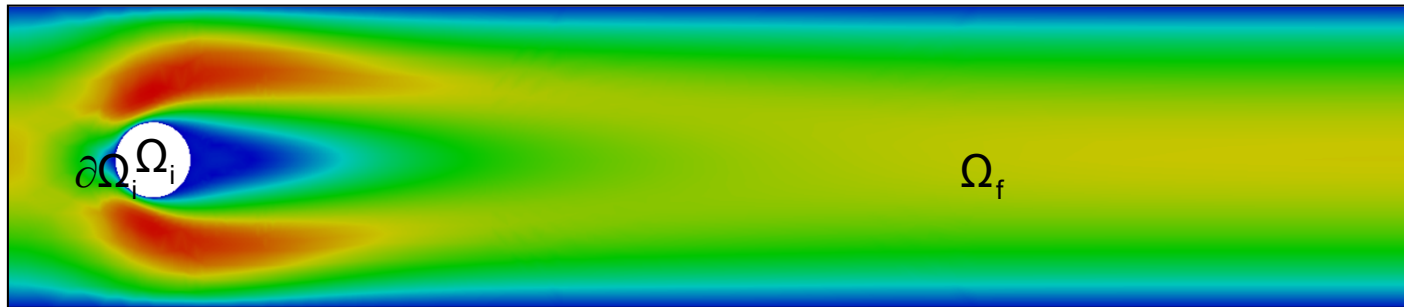
Engineering aspects:

- Geometrical design
- Modulation strategy
- Optimization

FEM-based simulation tools for the accurate prediction of multiphase flow problems, particularly with **liquid-solid interfaces**



Consider the flow of N solid particles in a fluid with density ρ and viscosity μ . Denote by $\Omega_f(t)$ the domain occupied by the fluid at time t , by $\Omega_i(t)$ the domain occupied by the i th-particle at time t and let $\bar{\Omega} = \bar{\Omega}_f \cup \bar{\Omega}_i$.

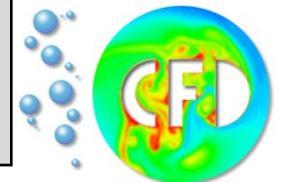


The fluid flow is modelled by the **Navier-Stokes equations**:

$$\rho \left(\frac{\partial \mathbf{u}}{\partial t} + \mathbf{u} \cdot \nabla \mathbf{u} \right) - \nabla \cdot \boldsymbol{\sigma} = \mathbf{f}, \quad \nabla \cdot \mathbf{u} = 0$$

where $\boldsymbol{\sigma}$ is the total stress tensor of the fluid phase:

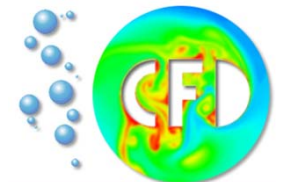
$$\boldsymbol{\sigma}(\mathbf{X}, t) = -p\mathbf{I} + \mu[\nabla \mathbf{u} + (\nabla \mathbf{u})^T]$$



The motion of particles can be described by the **Newton-Euler equations**.
A particle moves with a **translational velocity** U_i and **angular velocity** ω_i
which satisfy:

$$M_i \frac{dU_i}{dt} = F_i + F'_i + (\Delta M_i) g, \quad I_i \frac{d\omega_i}{dt} + \omega_i \times (I_i \omega_i) = T_i,$$

- M_i : mass of the i-th particle ($i=1, \dots, N$)
- I_i : moment of inertia tensor of the i-th particle
- ΔM_i : mass difference between M_i and the mass of the fluid
- F_i : hydrodynamic force acting on the i-th particle
- T_i : hydrodynamic torque acting on the i-th particle



The position and orientation of the i-th particle are obtained by integrating the **kinematic equations**:

$$\frac{dX_i}{dt} = U_i, \quad \frac{d\theta_i}{dt} = \omega_i, \quad \frac{d\omega_i}{dt} = I_i^{-1} \tau_i$$

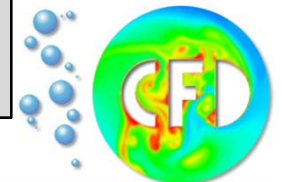
which can be done numerically by an explicit Euler scheme:

$$X_i^{n+1} = X_i^n + \Delta t U_i^n \quad \omega_i^{n+1} = \omega_i^n + \Delta t (I_i^{-1} \tau_i^n) \quad \theta_i^{n+1} = \theta_i^n + \Delta t \omega_i^n$$

Boundary Conditions

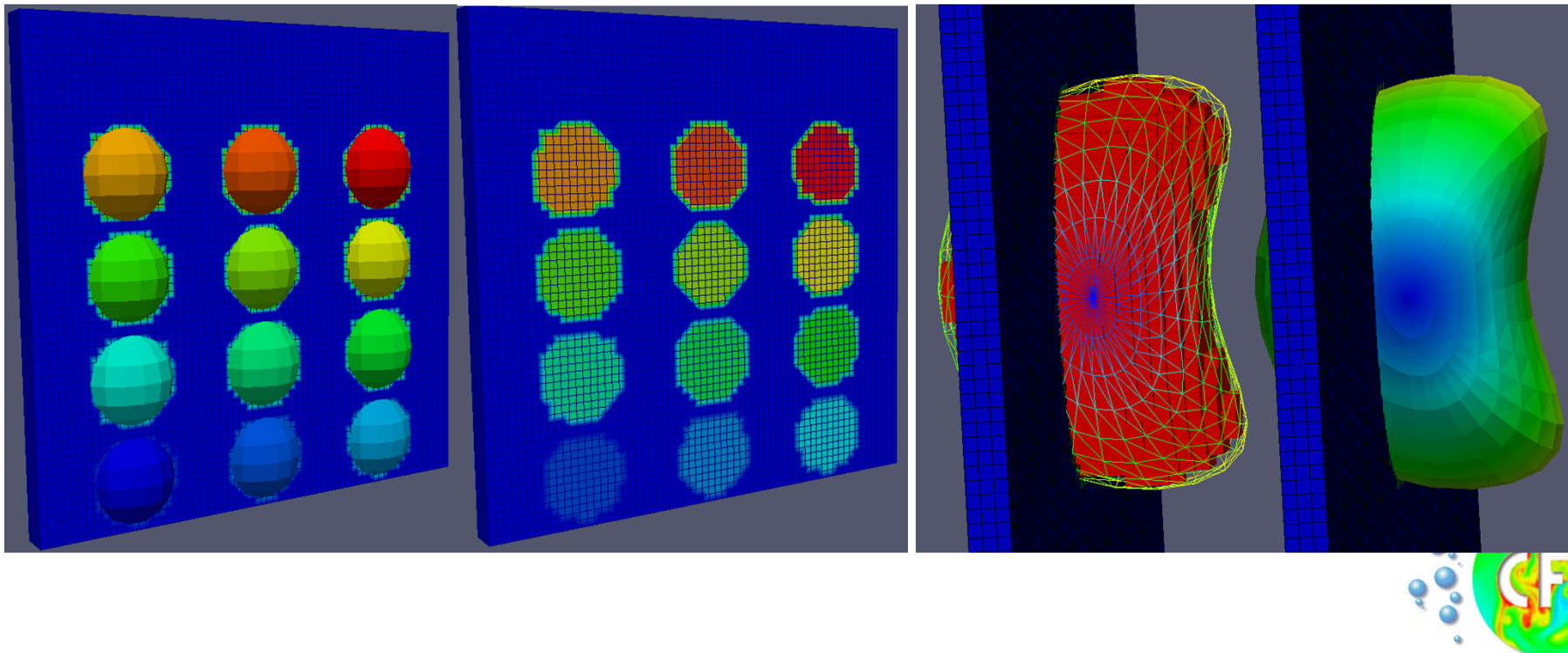
We apply the velocity $u(X)$ as no-slip boundary condition at the interface $\partial\Omega_i$ between the i-th particle and the fluid, which for $X \in \Omega_i$ is defined by:

$$u(X) = U_i + \omega_i \times (X - X_i)$$



Eulerian Approach:

- Internal objects are represented as a boolean (in/out) function on the mesh
- Use of a fixed mesh possible
- Complex shapes are possible (surface triangulation, implicit functions)
- Higher accuracy possible by using mesh adaptation techniques



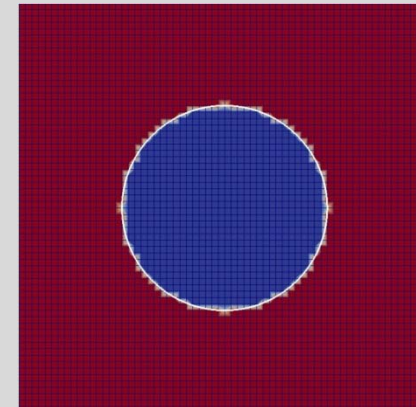
Hydrodynamic force and torque acting on the i-th particle

$$\mathbf{F}_i = - \int_{\partial\Omega_i} \boldsymbol{\sigma} \cdot \mathbf{n}_i d\Gamma_i, \quad \mathbf{T}_i = - \int_{\partial\Omega_i} (\mathbf{X} - \mathbf{X}_i) \times (\boldsymbol{\sigma} \cdot \mathbf{n}_i) d\Gamma$$

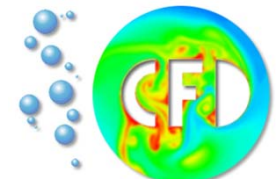
Force Calculation with Fictitious Boundary Method

The FBM can only decide:

- `INSIDE`(1) and `OUTSIDE`(0)
- Only first order accuracy



Alternative:
**Replace the surface integral by a
volume integral**



Define an **indicator function** α_i :

$$\alpha_i(X) = \begin{cases} 1 & \text{for } X \in \Omega_i \\ 0 & \text{for } X \in \Omega_f \end{cases}$$

Remark: The gradient of α_i is zero everywhere except at the surface of the i -th Particle and approximates the normal vector (in a weak sense), allowing us to write:

$$F_i = - \int_{\Omega_T} \sigma \cdot \nabla \alpha_i d\Omega, \quad T_i = - \int_{\Omega_T} (X - X_i) \times (\sigma \cdot \nabla \alpha_i) d\Omega$$

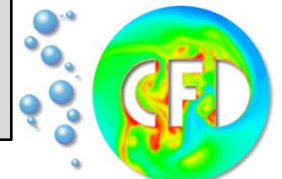
On the finite element level we can compute this by:

$$F_i = - \sum_{T \in T_{h,i}} \int_{\Omega_T} \sigma_h \cdot \nabla \alpha_{h,i} d\Omega,$$

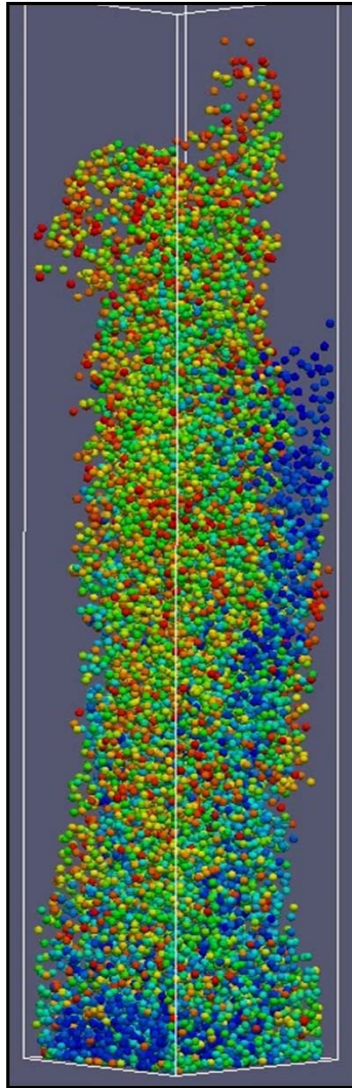
$$T_i = - \sum_{T \in T_{h,i}} \int_{\Omega_T} (X - X_i) \times (\sigma_h \cdot \nabla \alpha_{h,i}) d\Omega$$

$\alpha_{h,i}(x)$: finite element interpolant of $\alpha(x)$

$T_{h,i}$: elements intersected by i -th particle



Large-scale FBM-Simulations

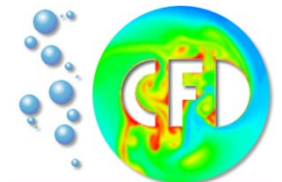


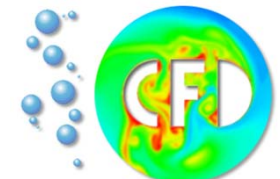
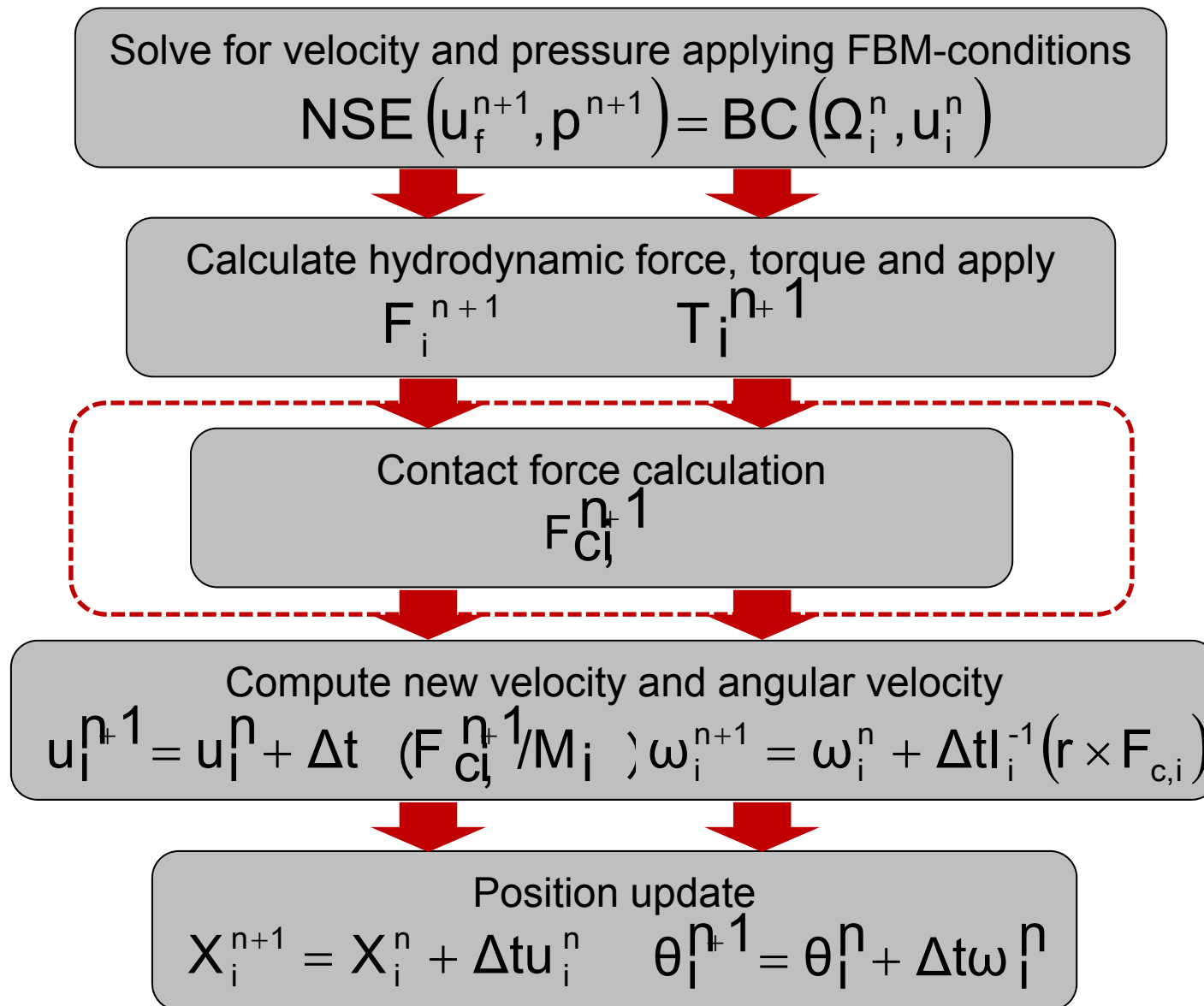
Integration over Ω_T **too expensive:**

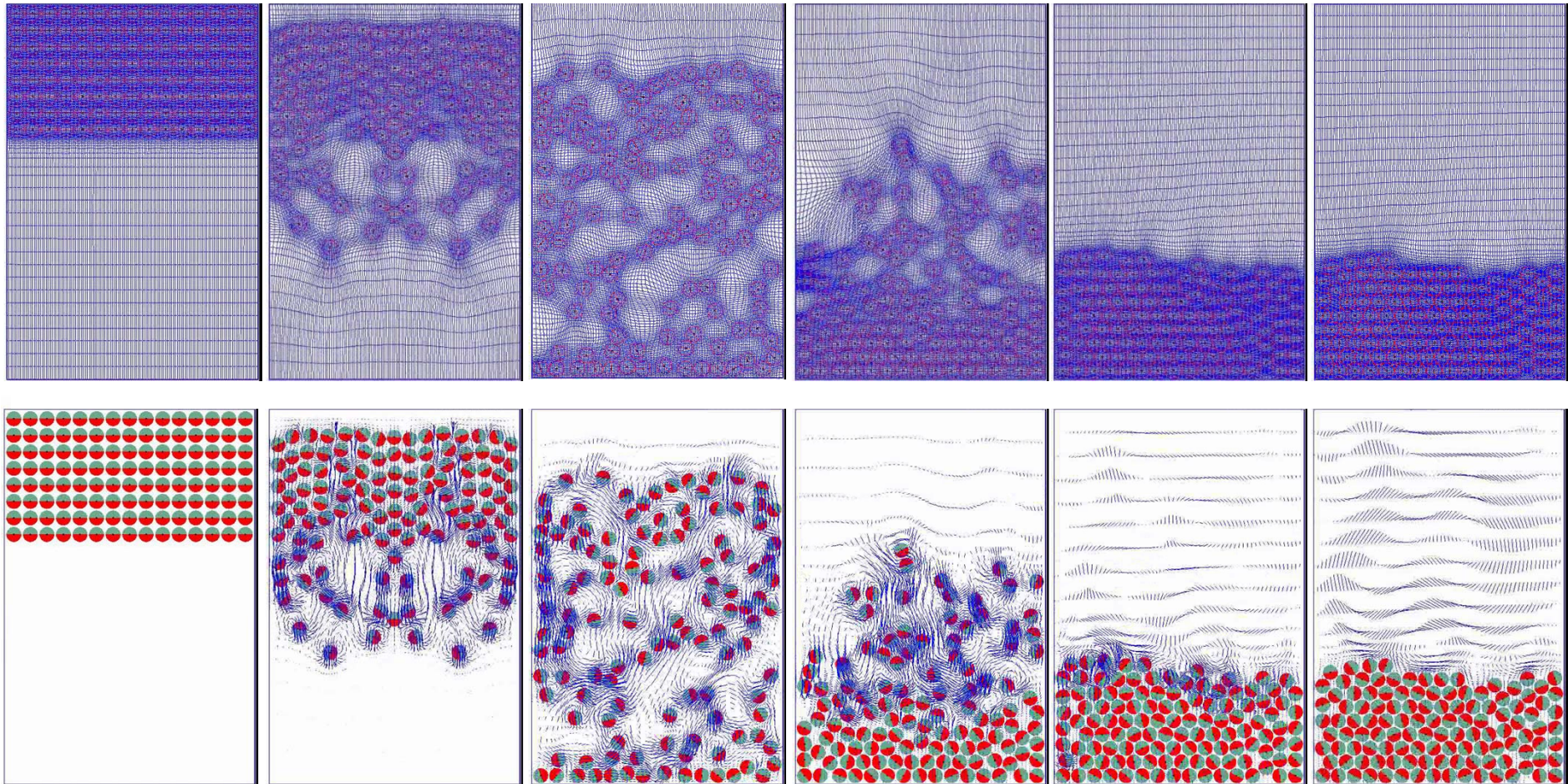
- Gradient is non-zero on $\partial\Omega_i$
- Information available from FBM
- Evaluate boundary cells only
- Visit each cell only once

$$\mathbf{F}_i = - \sum_{T \in T_{h,i}} \int_{\Omega} \mathbf{T}^{\sigma_h} \cdot \nabla \alpha_{h,i} d\Omega,$$

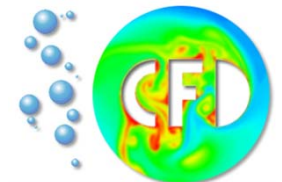
$$\mathbf{T}_i = - \sum_{T \in T_{h,i}} \int_{\Omega_T} (\mathbf{x} - \mathbf{x}_i) \times (\boldsymbol{\sigma}_h \cdot \nabla \alpha_{h,i}) d\Omega$$



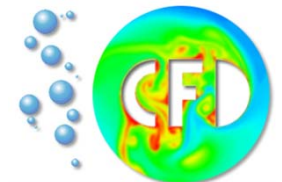
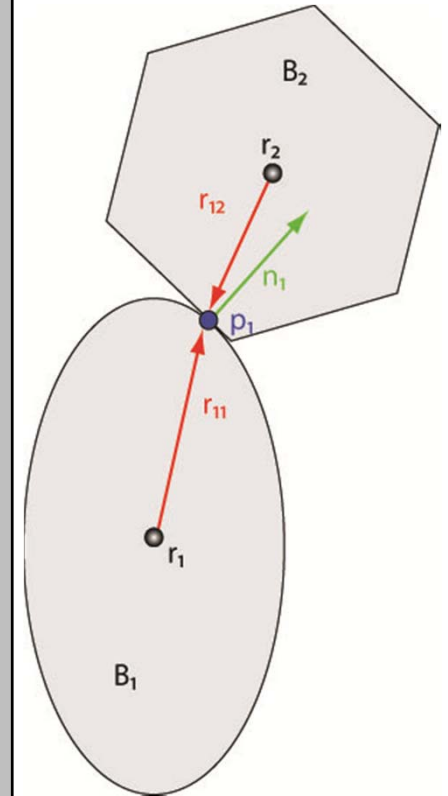




Further improvement via adaptive Grid Deformation which preserves the (local) logical structure (→ GPU)



- Contact force calculation realized as a three step process
 - Broadphase
 - Narrowphase
 - Contact/Collision force calculation
- Worst case complexity for collision detection is $O(n^2)$
 - Computing contact information is expensive
 - Reduce number of expensive tests → Broad Phase
- *Broad phase*
 - Simple rejection tests exclude pairs that cannot intersect
 - Use hierarchical spatial partitioning
- *Narrow phase*
 - Uses Broadphase output
 - Calculates data necessary for collision force calculation



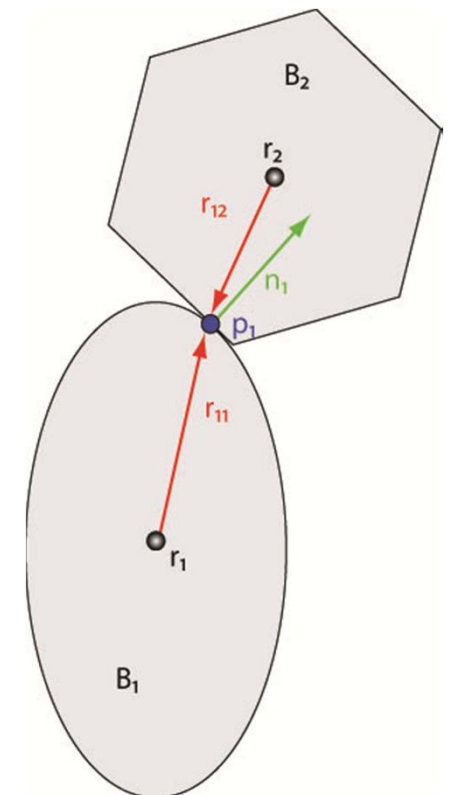
For a single pair of colliding bodies we compute the impulse f that causes the velocities of the bodies to change:

$$f = \frac{-(1+\varepsilon)(n_1(v_1 - v_2) + \omega_1(r_{11} \times n_1) - \omega_2(r_{12} \times n_1))}{m_1^{-1} + m_2^{-1} + (r_{11} \times n_1)^T I_1^{-1}(r_{11} \times n_1) + (r_{12} \times n_1)^T I_2^{-1}(r_{12} \times n_1)}$$

Using the impulse f , the change in linear and angular velocity can be calculated:

$$v_1(t + \Delta t) = v_1(t) + \frac{fn_1}{m_1}, \quad \omega_1(t + \Delta t) = \omega_1(t) + I_1^{-1}(r_{11} \times fn_1)$$

$$v_2(t + \Delta t) = v_2(t) - \frac{fn_1}{m_2}, \quad \omega_2(t + \Delta t) = \omega_2(t) - I_2^{-1}(r_{12} \times fn_1)$$



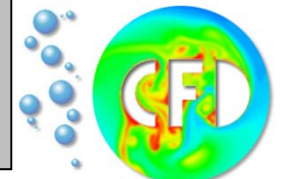
In the case of **multiple colliding bodies** with **K contact points** the impulses influence each other. Hence, they are combined into a **system of equations** that involves the following matrices and vectors:

- N : matrix of contact normals
- C : matrix of contact conditions
- M : rigid body mass matrix
- f : vector of contact forces ($f_i \geq 0$)
- f^{ext} : vector of external forces (gravity, etc.)

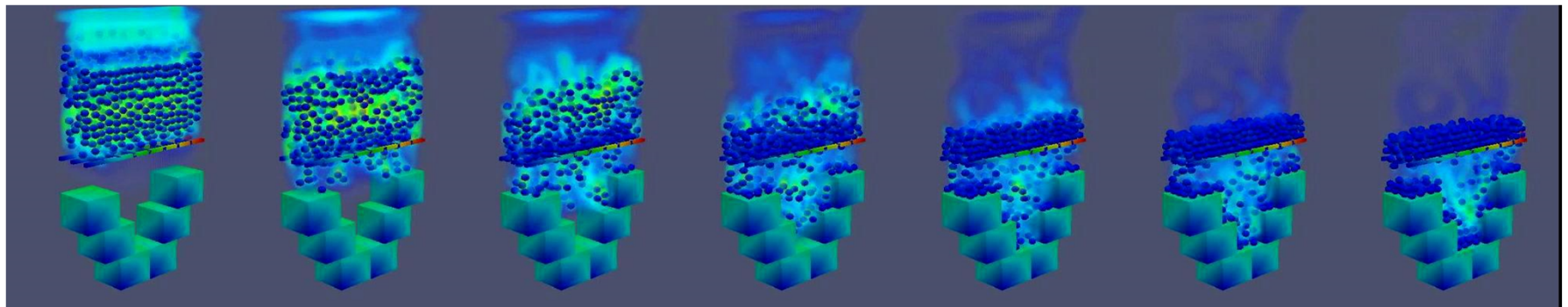
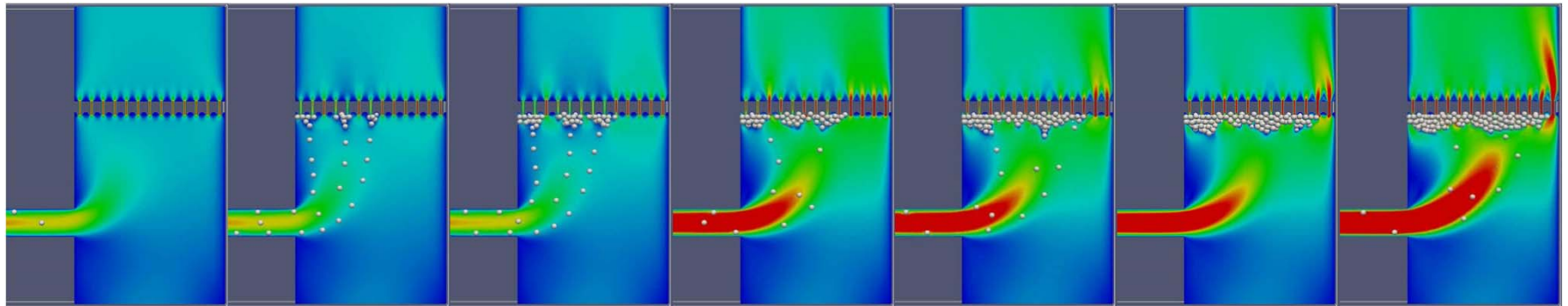
$$\underbrace{N^T C^T M^{-1} C N}_A \cdot \underbrace{\Delta t f^{t+\Delta t}}_x + \underbrace{N^T C^T (u^t + \Delta t M^{-1} f^{\text{ext}})}_b \geq 0, f \geq 0$$

A problem of this form is called a **linear complementarity problem (LCP)** which can be solved with efficient iterative methods like the **Projected Gauss-Seidel solver (PGS)**.

Kenny Erleben, *Stable, Robust, and Versatile Multibody Dynamics Animation*



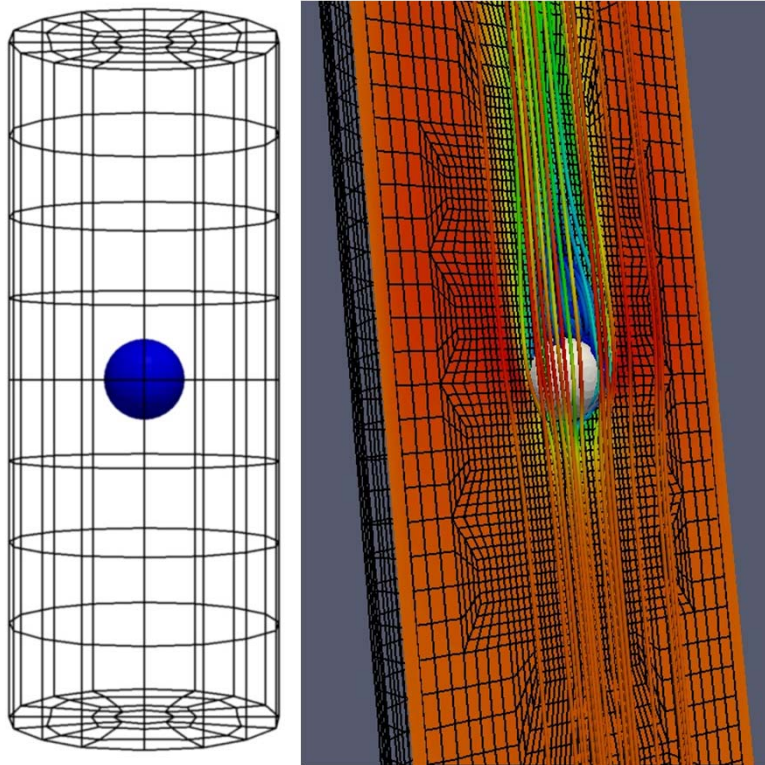
- Flows with complex geometries
- Fluidized bed
- Particulate flow demonstrating incompressibility
- GPU sedimentation example
- Numerical results and benchmark test cases
- Comparison of results with other groups



Benchmarking and Validation (I)

Free fall of particles:

- Terminal velocity
- Different physical parameters
- Different geometrical parameters



Münster, R.; Mierka, O.; Turek, S.: Finite Element fictitious boundary methods (FEM-FBM) for 3D particulate flow, IJNMF, 2011

$$d_s = 0.3, \quad \rho_s = 1.14$$

ν	$U_{featflow}$	U_{exp}	Relative error (%)
0.02	5.885	6.283	6.33
0.05	4.133	3.972	4.05
0.1	2.588	2.426	6.66
0.2	1.492	1.401	6.50

$$d_s = 0.2, \quad \rho_s = 1.14$$

ν	$U_{featflow}$	U_{exp}	Relative error (%)
0.02	4.370	4.334	0.83
0.05	2.699	2.489	8.44
0.1	1.649	1.552	6.25
0.2	0.946	0.870	8.74

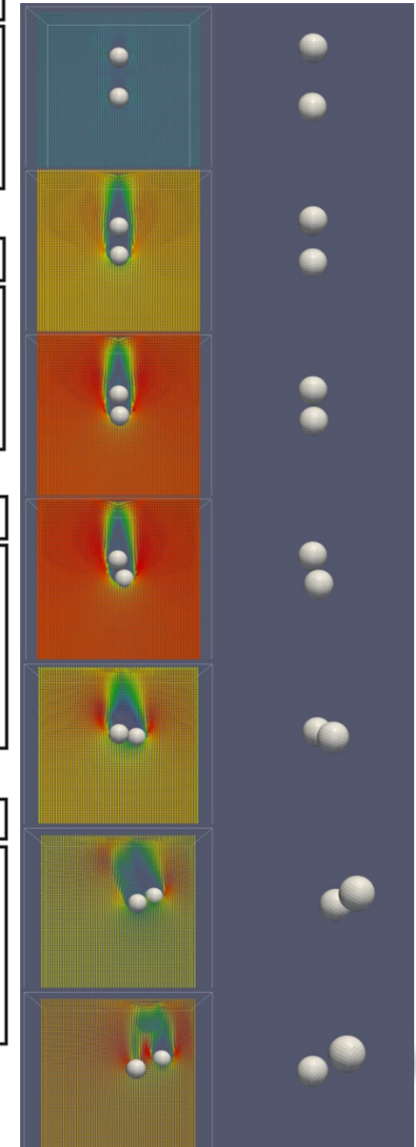
$$d_s = 0.3, \quad \rho_s = 1.02$$

ν	$U_{featflow}$	U_{exp}	Relative error (%)
0.01	2.167	2.107	2.84
0.02	1.495	1.436	4.11
0.05	0.809	0.749	8.01
0.1	0.402	0.404	0.44
0.2	0.218	0.216	1.02

$$d_s = 0.2, \quad \rho_s = 1.02$$

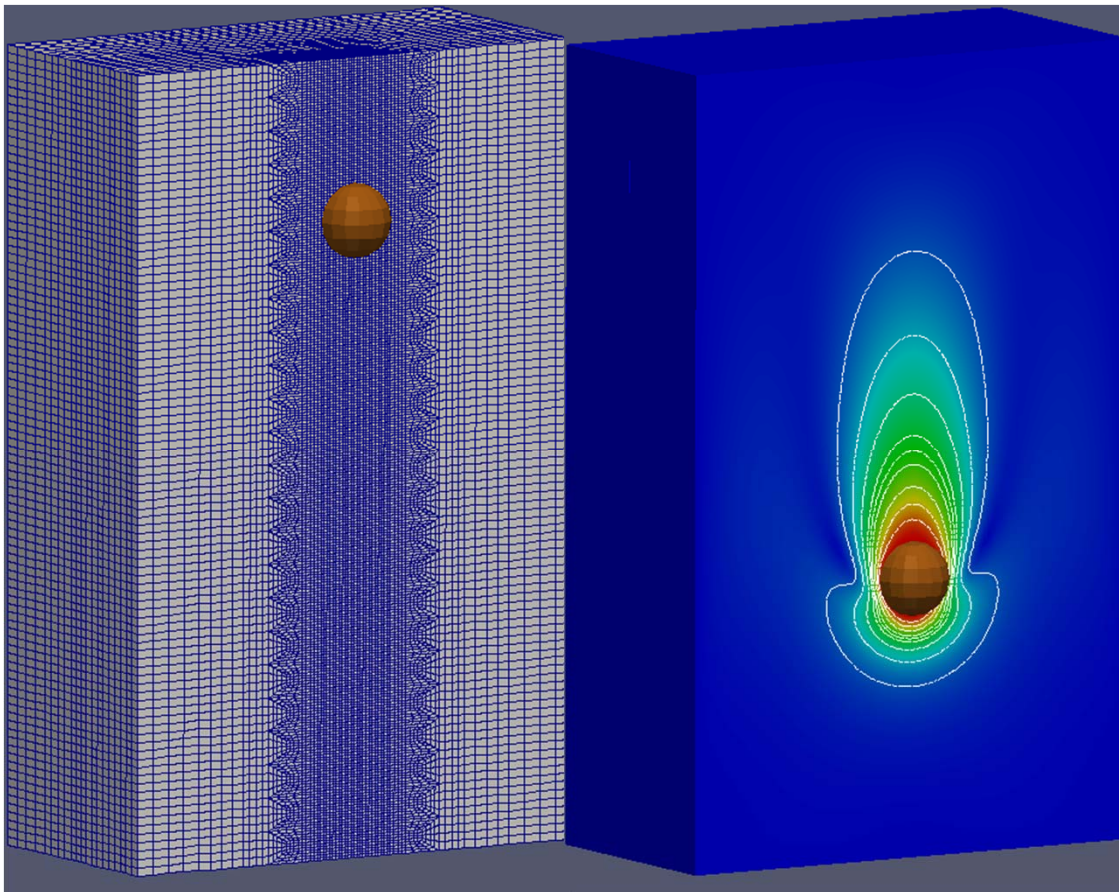
ν	$U_{featflow}$	U_{exp}	Relative error (%)
0.01	1.4660	1.4110	3.90
0.02	0.9998	0.9129	9.52
0.05	0.4917	0.4603	6.82
0.1	0.2637	0.2571	2.57
0.2	0.1335	0.1317	1.37

Source: Glowinski et al. 2001



Settling of a sphere towards a plane wall:

- Sedimentation Velocity
- Particle trajectory
- Kinetic Energy
- Different Reynolds numbers



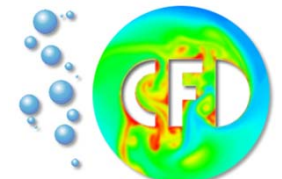
Setup

Computational mesh:

- 1.075.200 vertices
- 622.592 hexahedral cells
- Q2/P1:
 - 50.429.952 DoFs

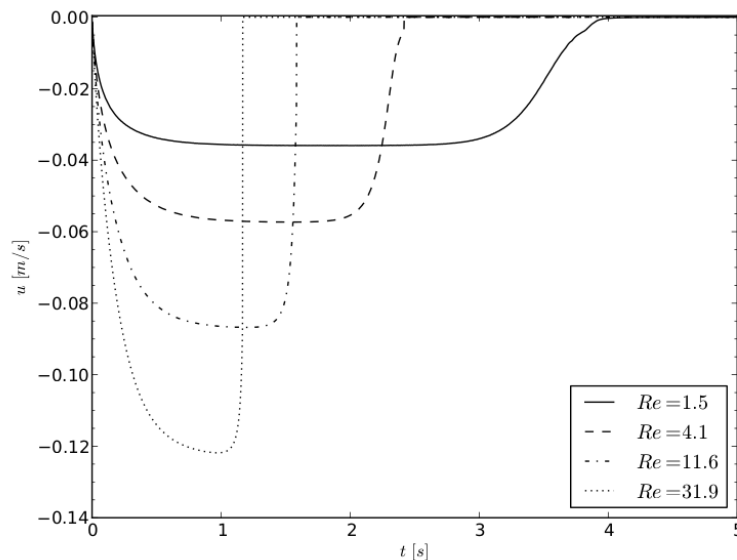
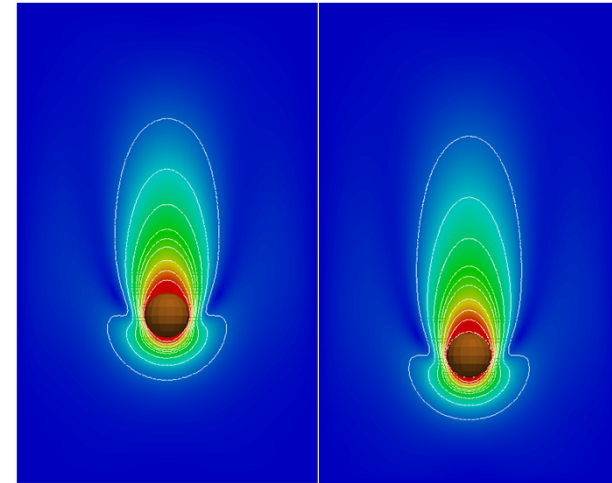
Hardware Resources:

- 32 Processors



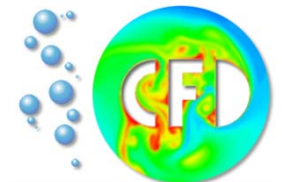
Observations

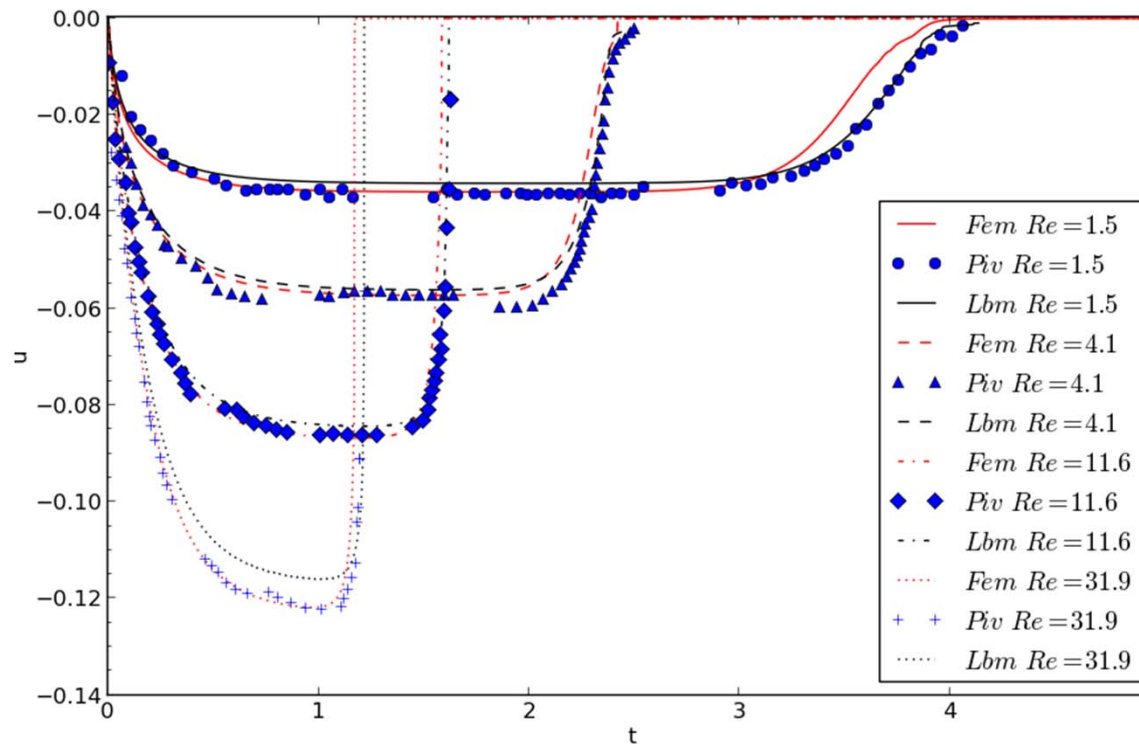
- Velocity profiles compare well to ten Cate's data
- Maximum velocity close to experiment
- Flow features are accurately resolved



Re	u_{max}/u_{∞}	u_{max}/u_{∞} <i>ten Cate</i>	u_{max}/u_{∞} <i>exp</i>
1.5	0.945	0.894	0.947
4.1	0.955	0.950	0.953
11.6	0.953	0.955	0.959
31.9	0.951	0.947	0.955

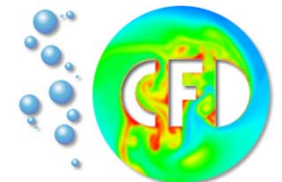
Tab. 1 Comparison of the u_{max}/u_{∞} ratios between the FEM-FBM, ten Cate's simulation and ten Cate's experiment





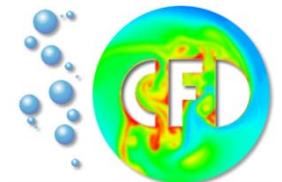
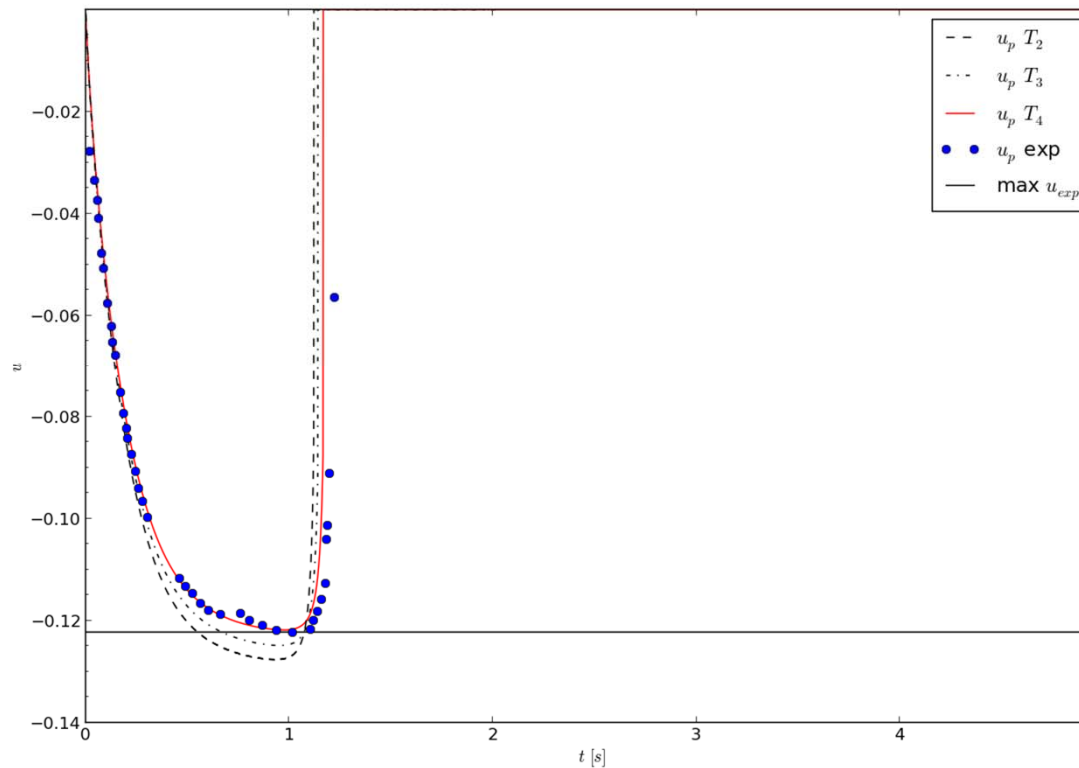
Comparison of FEM-FBM and the experimental values and the LBM results of the group of Sommerfeld

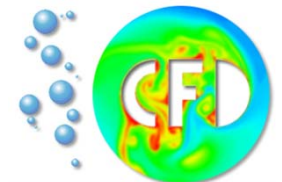
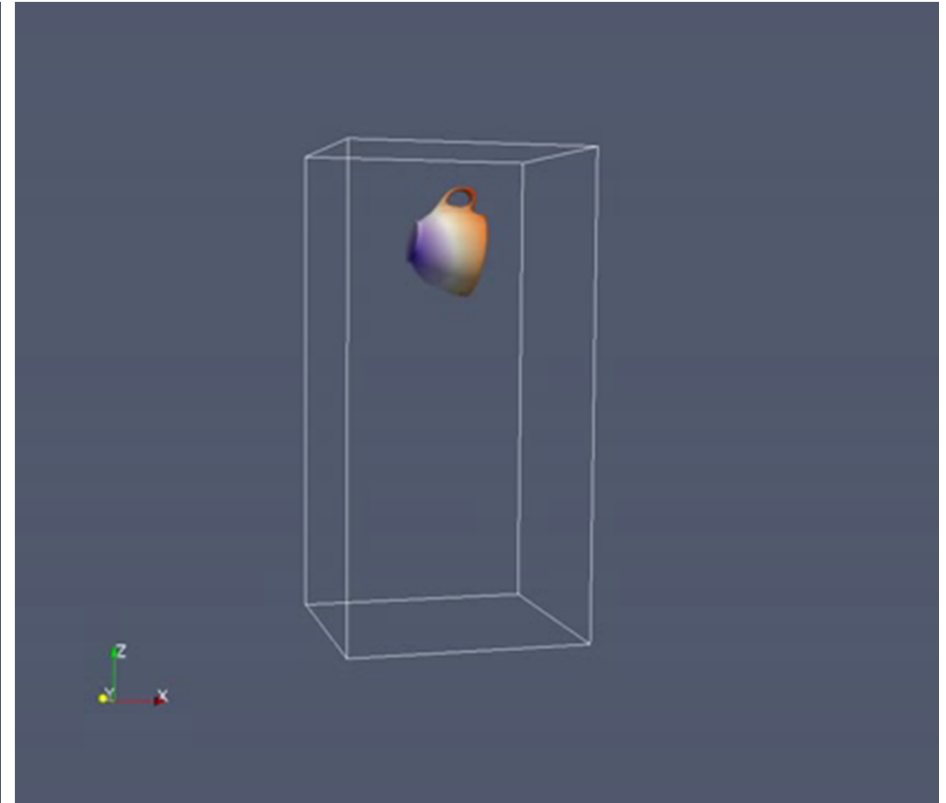
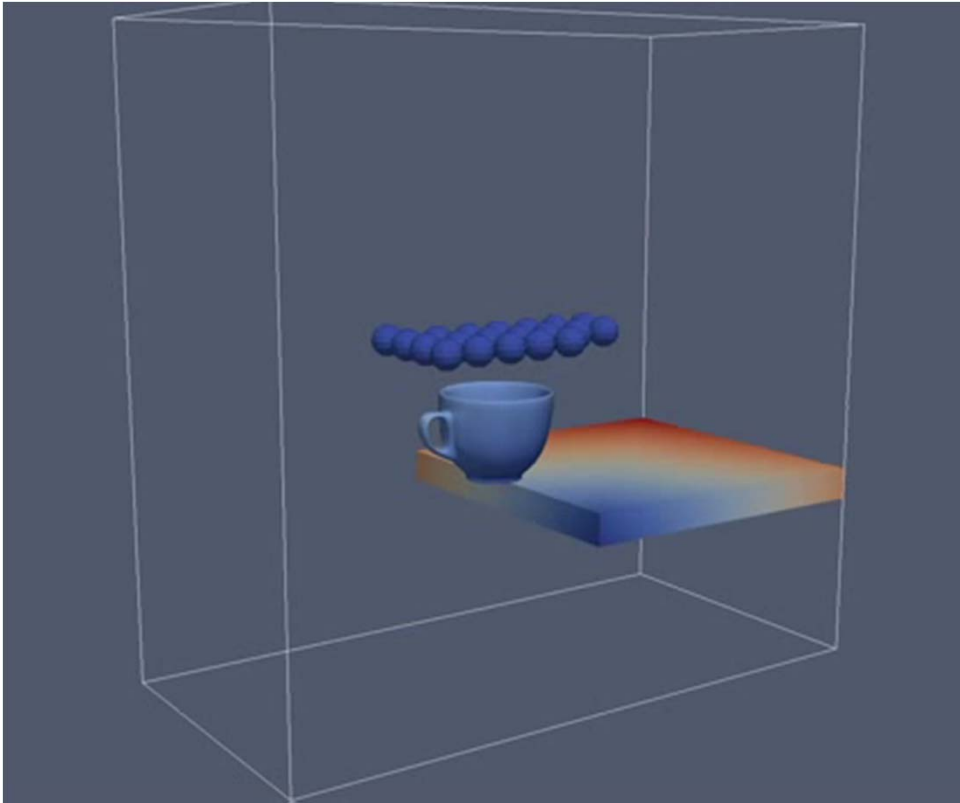
Source: 13th Workshop on Two-Phase Flow Predictions 2012
Acknowledgements: Ernst,M., Dietzel,M., Sommerfeld,M.



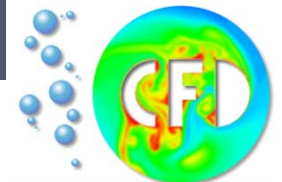
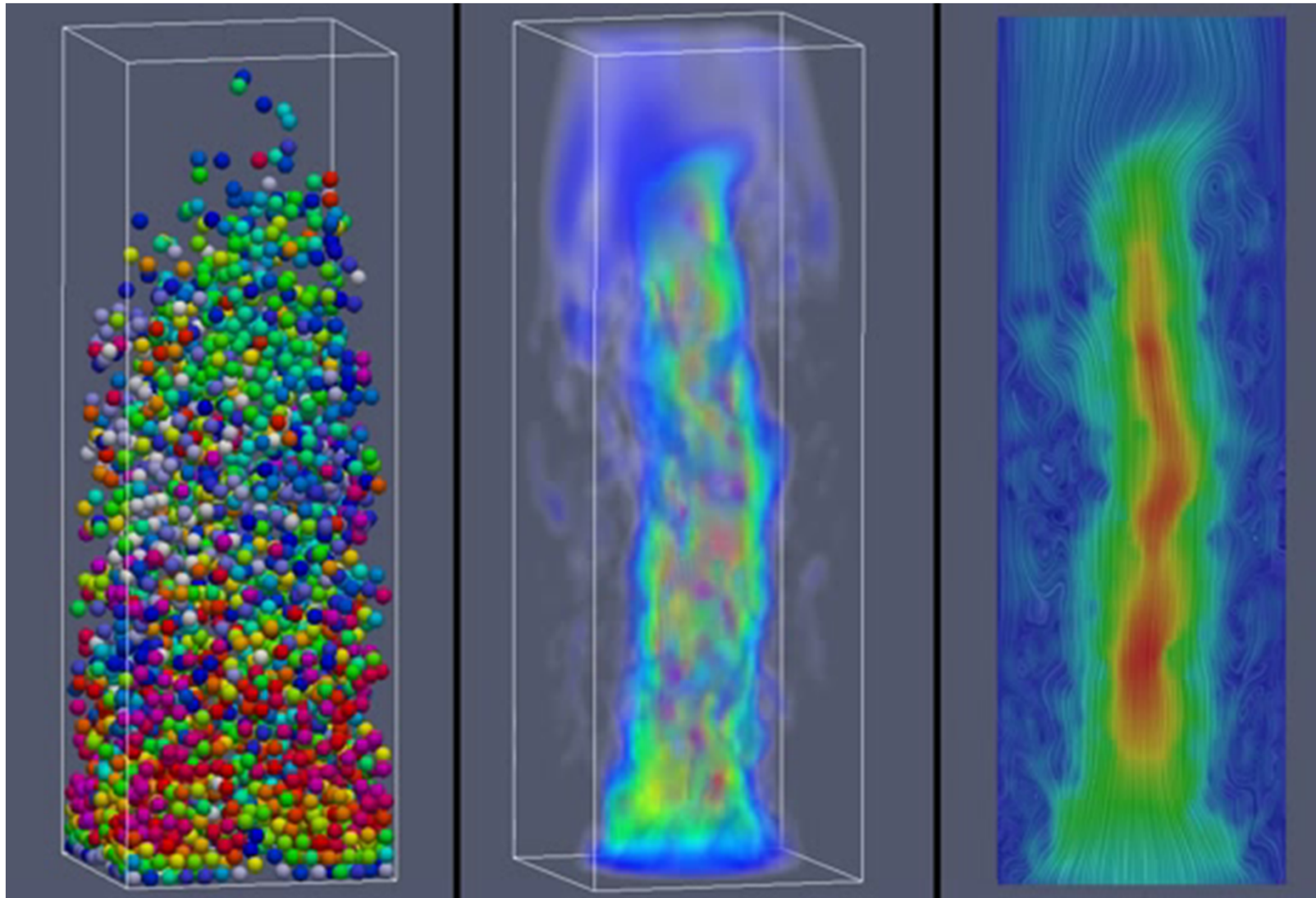
FEM-Multigrid Framework

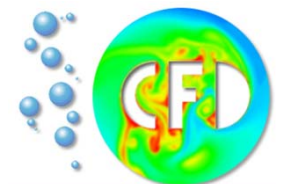
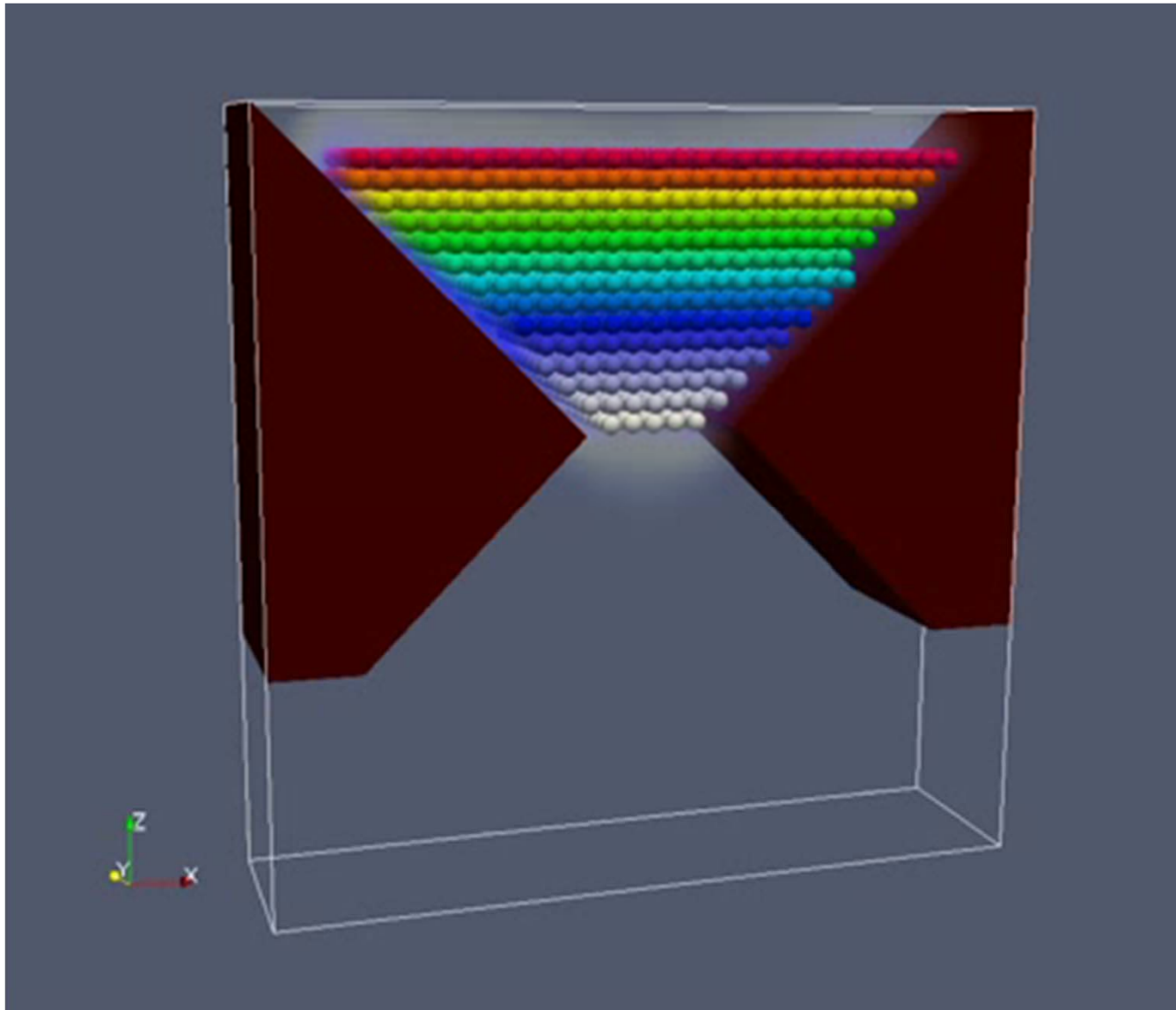
- Increasing the mesh resolution produces more accurate results
Test performed at different mesh levels
 - Maximum velocity is approximated better ✓
 - Shape of the velocity curve matches better ✓

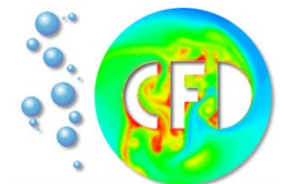
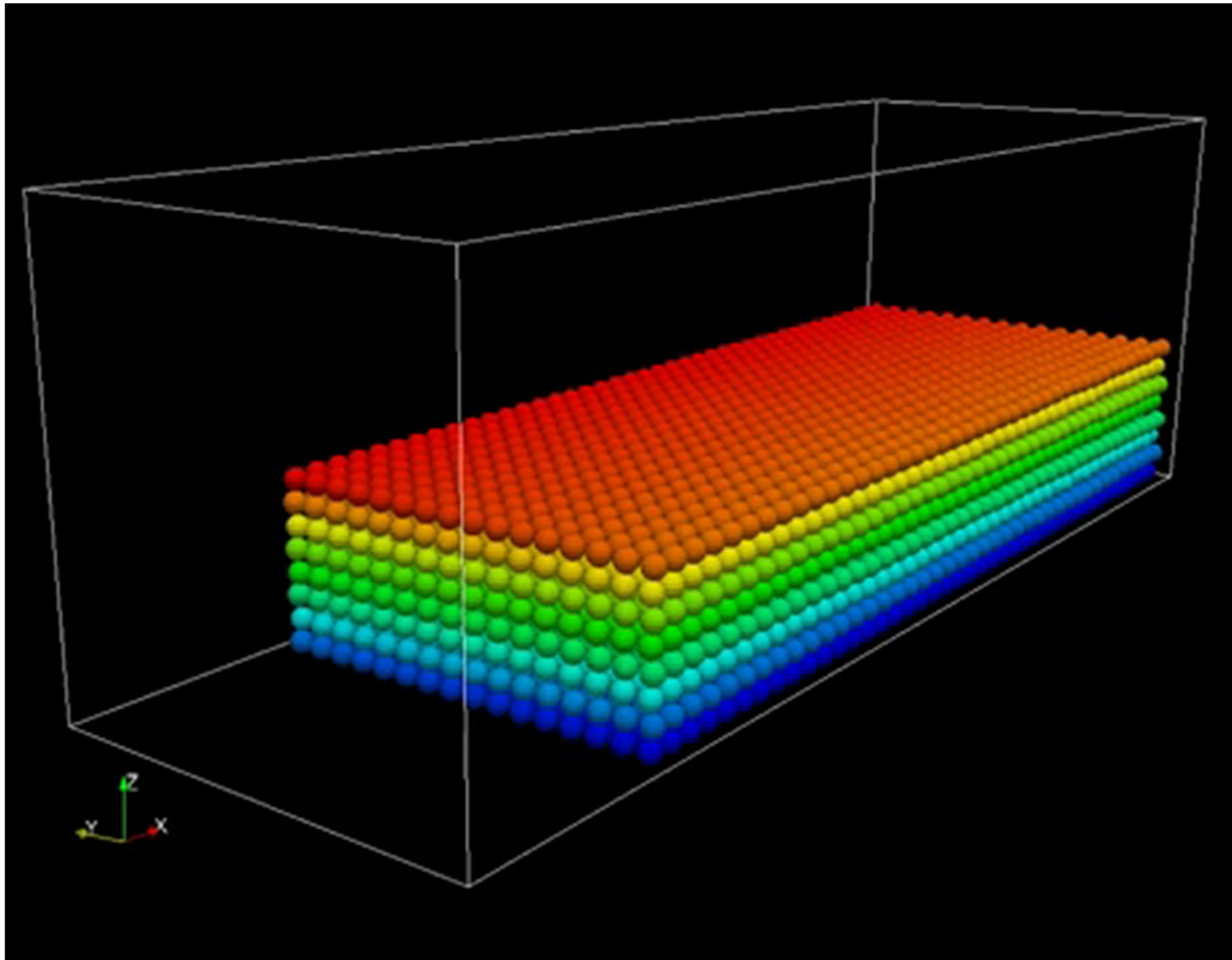




Fluidized Bed Example



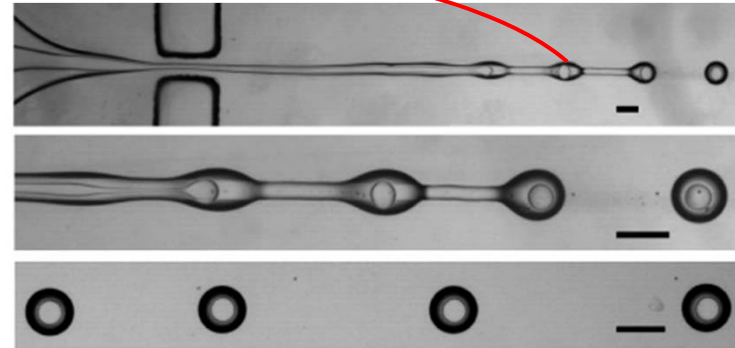




Fluidics

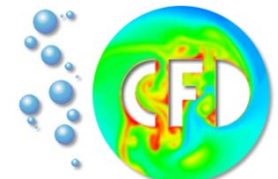
- Viscoelastic fluids
- Multiphase problems
 - Liquid-Liquid-Solid
 - Liquid-Gas-Solid

Embedded particles

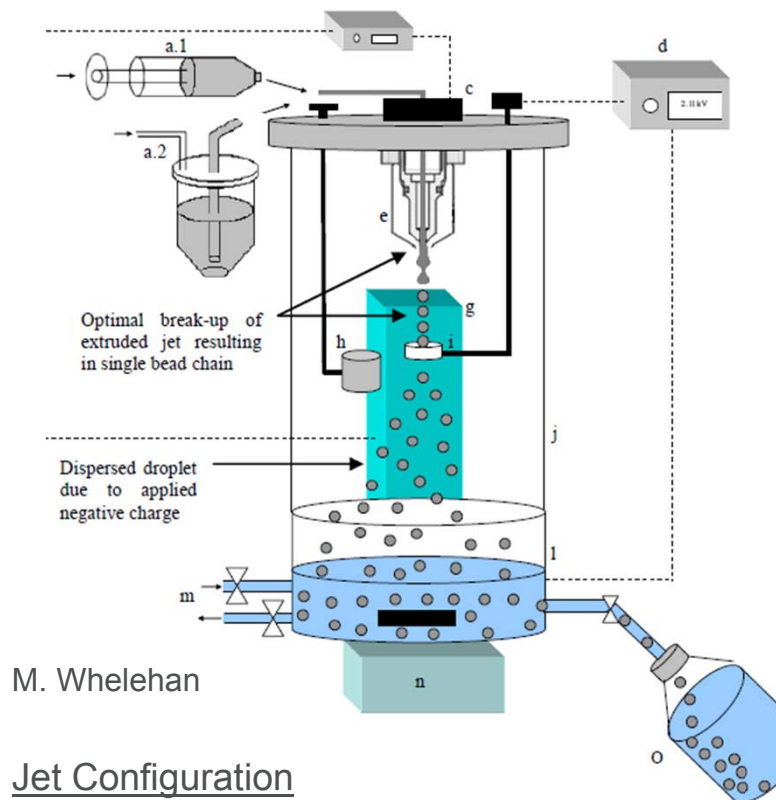


Hardware-Oriented Numerics

- Improve parallel efficiency of collision force computation
- Further develop collision detection and collision force computation on GPUs



- Numerical simulation of *micro-fluidic drug encapsulation* (“*monodisperse compound droplets*”)
- Polymeric “bio-degradable” outer fluid with *generalized Newtonian* behaviour
- **Optimization** w.r.t. boundary conditions, flow rates, droplet size, geometry



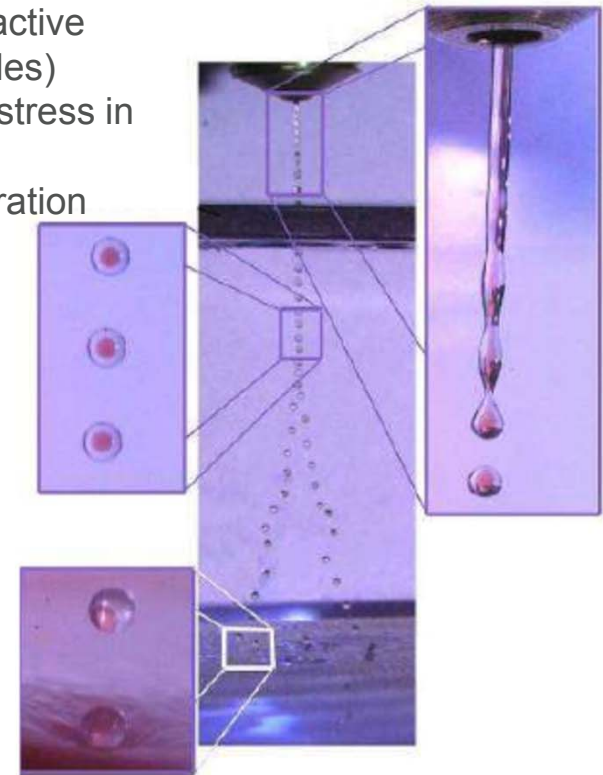
M. Whelehan

Jet Configuration

- Core material is defined as the specific material that requires to be coated (liquid, emulsion, colloid or solid)
- Shell material is present to protect and stabilize the core (Alginate, Chitosan, Gelatin, Pectin, Waxes, Starch)

In Pharmaceuticals

- Controlled drug release
- Protection of chemically active ingredients (from both sides)
- Protection against shear stress in stirred reactors
- Protection against evaporation
- Taste or odor masking



M. Whelehan

Fluid Prilling and Encapsulation (II)

mgLS⁽²⁾-FBM-FEM
flow module

Tasks related to code development

- Multiple Level Set fields for simulation of liquid core encapsulation - $l/l/g$
- Fictitious boundary method for particle encapsulation - $s/l/g$

Tasks related to application

- Validation via experimental results
- Modulation for monodisperse compound drops



Preliminary simulation results for encapsulation of solid particles

